

Citizen Make Turn Mill Center with Bar Feeder

MODEL: - Miyano BNA-42S2, YOM: - 2015



Title	Description	Unit	Miyano BN42S2
Capacity	Max. Machining Length	mm	100
	Max. Machining Dia. of Bar Work SP1/SP2	mm	42/34
	Spindle Bore	mm	43/30
	Spindle speed SP1/SP2	rpm	6000/5000
	Spindle motor power SP1/SP2 (cont./15min)	kW	7.5-5.5 / 5.5-3.7
	Power chuck type SP1	type	5" thru-hole chuck
Slides	X1 Axis	mm	135
	Z1 Axis	mm	235
	B Axis	mm	310
	Rapid traverse rate X1/Z1/B-axes	m/min	20-20-20
Turret	No. of stations	num	8
	Tool Size (Cross Sectional)	mm	20x20
	Diameter of drill shank	mm	25
	Indexing time	sec	0.2
	Tool spindle speed range	rpm	5000
	Revolving tool drive	kW	2.8/1.0 kw
CNC system	Controller	-	Fanuc Oi-TD
Machine size	Machine Dimensions (LxHxW)	mm	2150x1290x1660
	Machine weight (Approx)	kg	2800

Tech Center

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❖ Optional Accessories Available with Machine

- 8 Station Live Turret.
- 3 + 3 Live tool Holder
- Second Spindle
- 1.3MTR Bar Feeder
- Transformer
- Fanuc Oi TD Controller