

Mazak Make Turn Mill Center

MODEL: - QTN 250MY, YOM: - 2006



Title	Description	Unit	QTN 250MY
Capacity	Swing over bed	Mm	673
	Max. Turning Length	mm	504
	Max. Turning dia	mm	375
Main Spindle	Spindle nose	type	A2-8
	Spindle Bore	mm	88
	Spindle speed	rpm	4000
	Spindle motor power(cont./30min)	kW	26
	Max. Bar Capacity	mm	74
	Chuck Size	Mm	254
	Slides	Cross travel X-axis	mm
	Longitudinal travel Z-axis	mm	578
	Y-axis	mm	± 70
	Rapid traverse rate X/Z-axes	m/min	30-33
Turret	No. of stations	num	12
	Milling Spindle Speed	Rpm	6000
	Milling Tool Spindle Motor Power	kW	7.5
	Tool Size (Cross Sectional)	mm	25x25
	Maximum boring bar dia.	mm	40
	Indexing time	Sec	0.2
Tailstock	Quill stroke	mm	550
	Taper	MT	MT-5
CNC system	Controller	-	MAZATROL 640
Machine size	Machine Dimensions (LxHxW)	mm	2133 x 2895 x 1981
	Machine weight (Approx)	kg	5500

Tech Center

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❖ Optional Accessories Available with Machine

- **7 Live Tool Holder.**
 - 4 Turning tool
 - 1 Boring tool
 - 4 Rotary mill horizontal
 - 1 Rotary mill vertical
 - 2 Rotary mill horizontal (back)
- **Transformer**