

OKUMA TURNING CENTER

MODEL :- HJ 18, YOM :- 2007



<u>Title</u>	<u>Description</u>	<u>Unit</u>	<u>HJ-18</u>
Capacity	Swing over bed	mm	450
	Chuck Dia.	mm	165
	Max. Turning dia.	mm	180
	Max. Turning Length	mm	230
	Spindle Bore	mm	52
	Spindle speed	rpm	5000
	Spindle motor power	kW	7.5
	Max. Bar Capacity	mm	50
	Slides	Cross travel X-axis	mm
Longitudinal travel Z-axis		mm	230
Rapid traverse rate X/Z-axes		m/min	24
Turret	No. of stations	nose	8
	Tool Size (Cross Sectional)	mm	25x25
	Maximum boring bar dia.	mm	40
CNC system	Controller	-	Fanuc 21i
Machine size	Machine weight (Approx.)	kg	2400
	Dimensions(Approx.)(LxWxH)	mm	1460x1400x2000

Tech Center

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