

# GROB HORIZONTAL MACHINING CENTER

MODEL :- G320 TWIN SPINDLE HMC, YOM :- 2007



Title	Description	Unit	G 320
Travel	X- axis	mm	600
	Y- axis	mm	655
	Z- axis	mm	685
Spindle	Spindle nose	type	HSK-63
	Spindle speed	rpm	12000
	Motor power @ 100% / 40% duty cycle	kW	29/39
	Distance Between Spindle	mm	700
	Max Torque @ 100% / 40% duty cycle	Nm	34.6 / 46.6
Table( Tilting Table )	Table Dimensions	mm	1450x800
	Max. Loading Weight	Kg	1070
Feed rate	Max Speed X/Y/Z axis	m/min	90/75/100
	Max Acceleration X/Y/Z axis	m/s <sup>2</sup>	7/5/15
Tools	ATC No. of Tools per Spindle	Nos./ spindle	34+34
CNC System	Controller	-	Siemens 840 D
Machine size	Dimensions	mm	4000x3100x3100
	Machine weight (Approx)	kg	17000

## Tech Center

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