

Tornos Sliding Head Machine with Bar Feeder

MODEL: - Swissnano 4, YOM: - 2014



Title	Description	Unit	Swissnano 4
Machine	Max. Turning Diameter	mm	4
	Workpiece Length	mm	28
Spindle	Main / Back Spindle speed	rpm	16,000
	Main / Sub Spindle Power	KW	1.3/1.5
Tools	No. Of Tool	Nos.	12
CNC System	Controller	-	Fanuc Oi-TD
Machine size	Dimensions (L x W x H)	mm	1,800 x 650 x 1,575
	Machine weight (Approx.)	kg	800

Tech Center

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PUMA Series
TT 1500 SY


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SwissNano



TOKYO



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TT 1A

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swissNano

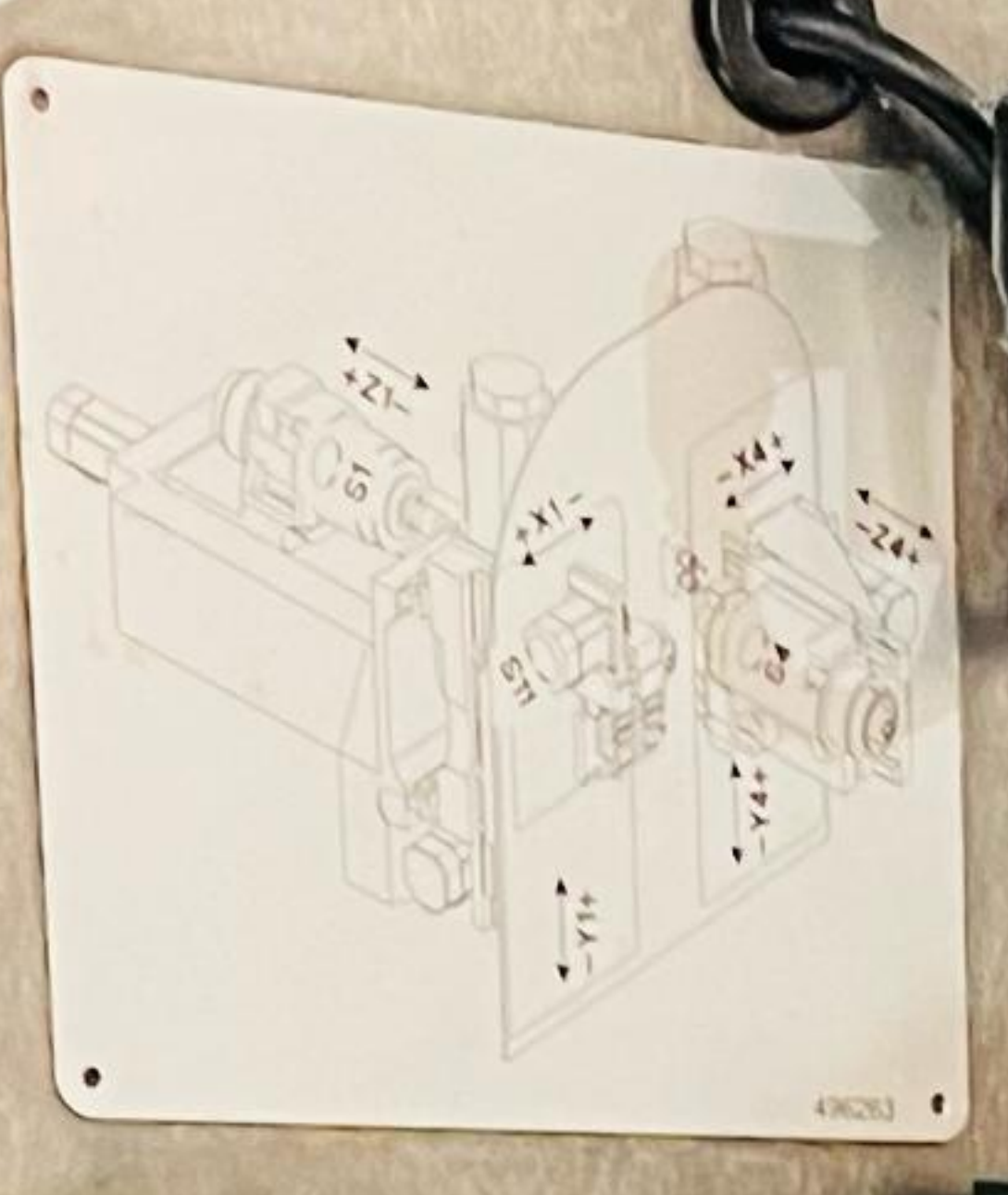


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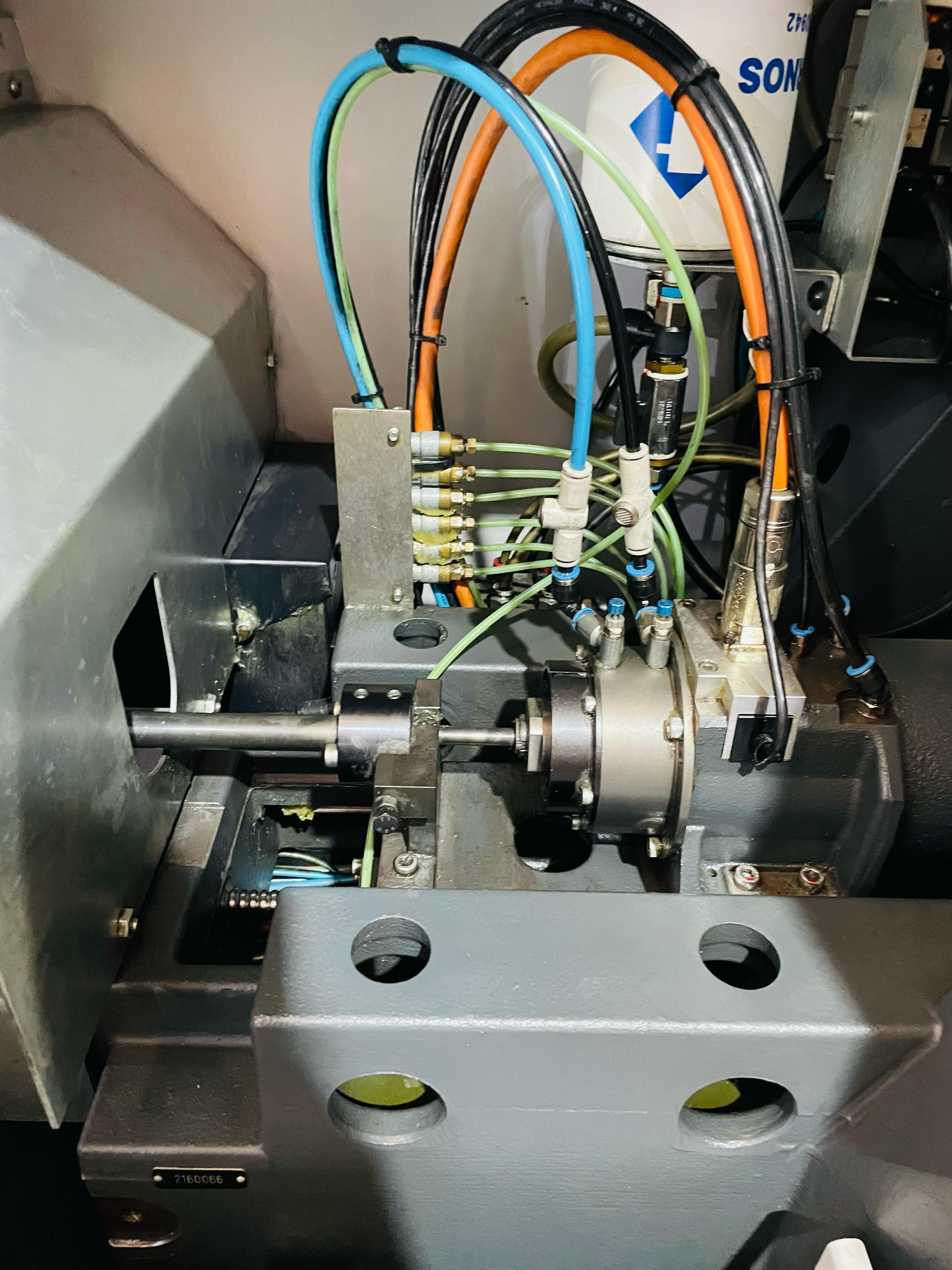
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FANUC Series Oi-TD

ACTUAL POSITION

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HEAD1		00290 N00000		HEAD2		00290 N00000	
		RELATIVE				RELATIVE	
X ₁		0.0000		X ₄		0.0000	
Z ₁		-6.9000		Z ₄		0.0000	
Y ₁		0.0000		Y ₄		0.0000	
C ₁		0.0000					
A ₁		0.0000					

ACT. F		0MM/MIN	ACT. F		0MM/MIN
SACT		0/MIN	SACT		0/MIN
JOG F	100 PARTS COUNT		JOG F	100 PARTS COUNT	0
RUN TIME	35409H44M	CYCLE TIME 0H 0M 0S	RUN TIME	35412H41M	CYCLE TIME 0H 0M 0S

HND *****

HND *****

A>_

OS 100% L 0%

HND *****

20:15:09 HEAD1

ABSOLUTE RELATIVE ALL HANDLE (OPRT)



FANUC



PUMA Series T 150

FANUC Series 0i-TD

ACTUAL POSITION			
HEAD1		HEAD2	
	RELATIVE		RELATIVE
X ₁	0.0000	X ₄	0.0000
Z ₁	-6.9000	Z ₄	0.0000
Y ₁	0.0000	Y ₄	0.0000
C ₁	0.0000		
A ₁	0.0000		

ACT. F	0MM/MIN	ACT. F	0MM/MIN
SACT	0/MIN	SACT	0/MIN
JOG F	100 PARTS COUNT	0 JOG F	100 PARTS COUNT
RUN TIME	35409H44M	CYCLE TIME	0H 0M 0S
RUN TIME	35412H41M	CYCLE TIME	0H 0M 0S

HND *****

A>_ OS 100% L 0%

HND ***** 20:15:22 HEAD1

ABSOLUTE RELATIVE ALL HANDLE (OPRT)

Keypad with alphanumeric keys and function buttons:

- Alphanumeric keys: P, Q, R, G, A, 7, B, 8, D, 9, C, X, Y, Z, L, F, ←, 4, J, W, 5, SP, →, 6, I, M, K, S, J, T, ' , 1, #, ↓, 2, =, 3, H, U, V, W, E, EOB, +, -, * , 0, /, .
- Function buttons: POS, PROG, SET, SHIFT, CAN, INPUT, SYSTEM, MESSAGE, GRAPH, CALC, ALTER, INSERT, DELETE, HELP, RESET.
- Navigation buttons: PAGE, ↑, ↓, ←, →.

Control panel with emergency stop, jog, and teach controls:

- Emergency stop: Red and yellow buttons.
- Jog controls: Green buttons for X, Y, Z, C, A axes.
- Teach controls: Green buttons for TEACH 1/2, TEACH 2/4, and a large rotary dial.
- Power and mode: Red power button, green buttons for power and mode.
- Rotary dials: For axis selection and speed selection (X1, X10, X100, X1K).







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