



# TSUGAMI Sliding Head Machine with Bar Feeder

**MODEL:- BS32-III, YOM:- 2003**



Title	Description	Unit	BS32-III
<b>Machine</b>	Max. Turning Diameter	mm	32
	Turning Length	mm	250
	Main & Back Spindle speed	rpm	7000/6000
	Main & Back Spindle Power	KW	3.7/5.5 & 1.5/2.2
	Main & Back Spindle Maxi. Drilling Diameter	mm	12/10
	Controllable Axis	Nos.	7
<b>Tools</b>	No. Of Tools to be Mounted	Nos.	20
	No. Of Live Tool	Nos.	8
<b>Feed rate</b>	Rapid Traverse Of X1,Z1,A,C1,X2,Z2,Y2 Axis	m/min	20
<b>CNC System</b>	Controller	-	Fanuc Series 18-TB
<b>Machine size</b>	Dimensions (L x B x H)	mm	2200 x 1500 x 1850
	Machine weight (Approx)	kg	2800

## ❖ **Optional Accessories Available with Machine**

- 8 Live Tool
- Chip Blaster
- Parts Catcher
- Chip Conveyor
- Mist Collector
- Programmable C-Axis
- High Pressure Coolant System
- IEMCA Make Bar feeder.